



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3413-1BL
Job Sheet 201762



Part No: D3413-1BL

Job Qty: 2 pcs

Part Name: O-Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: d3413 rev.a IPP REV:A AS PER DWG REV:A DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Waterjet - Flow - 1	2 pcs	10/25/19	10/25/19	0.17	0.18	Waterjet - Flow	JRB 10/27/19
110	QC 2	2 pcs	10/25/19	10/25/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S226753

Part: D3413 - 1BL

Job No: 201762

Serial No/Batch: S226753

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/27/19

10/17/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	2 pcs	10/25/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	SRB 10/27/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS 40 OCT 28 2019 9-89
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Spray Paint - 2 - B4B	2 pcs	10/25/19	0.00 0.00	Spray Paint - 1 - B4B	DAS 40 NOV 12 2019 9-89
140 QC 14	2 pcs	10/25/19	0.00 0.00	QC 14 - 15	DAS 40 NOV 13 2019 9-89
150 Outsource - 11 - Paint	2 pcs	10/25/19		ATE003-VC	PR
160 Packaging 2-1 - Receive - B4B	2 pcs	10/25/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	

Plex 10/17/19 12:59 PM Dart.lajeunesse.marie

10/17/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

DAS 03 9-50				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
165 QC 6	N/R	2 pcs	10/25/19	0.00 0.00	
170 Packaging 3-1 - Stock - B4B		2 pcs	10/25/19	0.00 0.00	
Oscar NOV 13 2019				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	✓ ST530
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA		2 pcs ✓	10/25/19	0.00 0.00	
				QC 21 - SA - 21	✓ ST530
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 NOV 13 2019

Part Op 100 - 1-Cut as per Dwg D3413 Dwg Rev: A Prog Rev: A 2- Deburr and drill hole if required as per dwg
Descriptions: D3413 & QSI018 4.1 .
110 - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - PRIME AND PAINT BLUE AS PER QSI PRIMER: 5171337 BLUE PAINT: 5187836 Clear: 5173359
150 - SPRAY PAINT BLUE BATCH: NR
160 - Receive and inspect for damage + mat'l certs
165 - QC6: All purchased or subcontracted product
170 - (Identify as per dwg & Stock Location: _____)
180 - (QC21- Final Inspection - Work Order Release)

Plex 10/17/19 12:59 PM Dart.lajeunesse.marie

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304B0.250X4.000	304 Bar .250 X 4.00	.5000 ft (.25 ea)	100-Waterjet - Flow - 1	S225346
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304B0.250X4.000	1	3	0
Part Specifications				
Specifications could not be found.				

Plex 10/17/19 12:59 PM Dart.lajeunesse.marie

H:/FORMS/Quality Assurance\approved QA\NCRWO Rev J